



Standard - Made to Order

223 Rem AI Heavy



Print

F85AC3



2021-06-16

Revision

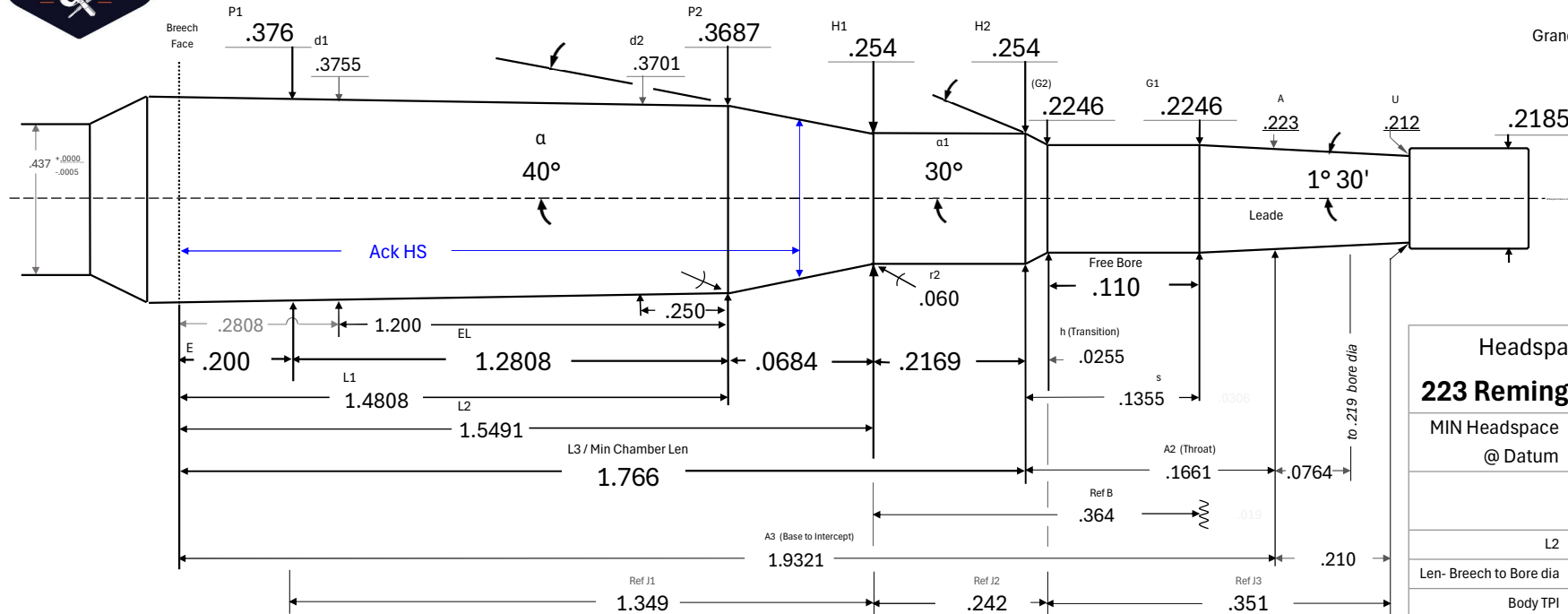
2025-11-12

Manson Reamers

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223 Rem AI Heavy



Throat to suit Berger 80.5, Hornady 75 & 80 ELDM. Also for Berger 85.5 and 90 VLD, when nearly fully seating to the n/s junction is desired.

Throat can be ground to different specifications based on specific customer needs.

Rev 11/12/2025: P1 dia changed to .376 from .3753 and P1 dia changed to .3687, from .370 for better resize die compatibility

Headspace Gauge:	
223 Remington ACK GO	
MIN Headspace	1.5491
@ Datum	.2540
L2	1.5491 22
Len- Breech to Bore dia	2.0083 89
Body TPI	.0056 78
Ref V	.381
Ref T	.349
Breech Face Dia	.3771
~Chamber Vol in ³	.1670 17
Drawn:	Ray Gross
SD	2025-11-12
Dia Tolerance	+.001 / -.000
Length Tolerance	+.005 / -.000
Angle Tolerance	± 0° 15'
Tolerances apply to the dimensions shown in large font. Dimensions shown in the smaller fonts are for internal use and provided for reference.	
Print is not to scale	
Reamer Blank	223 Rem
Min Working Len	3.010

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