



Standard Inventory Item

223 Ack Imp



Print

144B95

11/12/2025

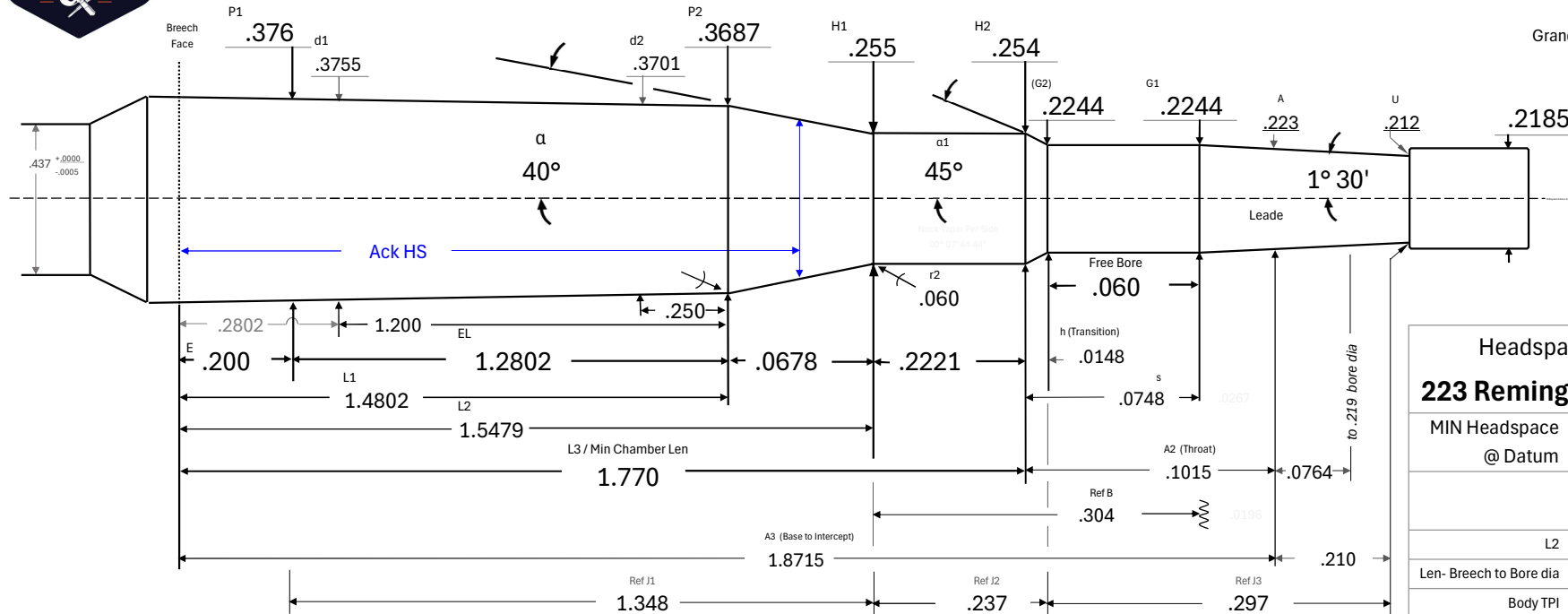


Manson Reamers

Contact us at:
support@mansonreamers.com
(810) 953-0732

8200 Embury Rd
Suite 1
Grand Blanc, MI 48439

223 Ack Imp



Headspace Gage:

223 Remington ACK GO

MIN Headspace	1.5479
@ Datum	.2550

L2	1.5479 44
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Len- Breech to Bore dia	1.9479 09
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Body TPI	.0056 81
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Neck Taper per Side	$00^\circ 07' 44.44''$
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Ref V	.322
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Ref T	.289
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Breech Face Dia	.3771
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~Chamber Vol in ³	.1669 23
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Drawn:	Ray Gross
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SD	2025-11-12
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Dia Tolerance	$+0.001 / -0.000$
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Length Tolerance	$+0.005 / -0.000$
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Angle Tolerance	$\pm 0^\circ 15'$
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Tolerances apply to the dimensions shown in large font.
Dimensions shown in the smaller fonts are for internal use and provided for reference.

Print is not to scale	
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Reamer Blank	48B
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Min Working Len	2.950
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Reamers made prior to Nov 2025 will have slightly larger body diameters and a shorter throat.

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