

6 Dasher

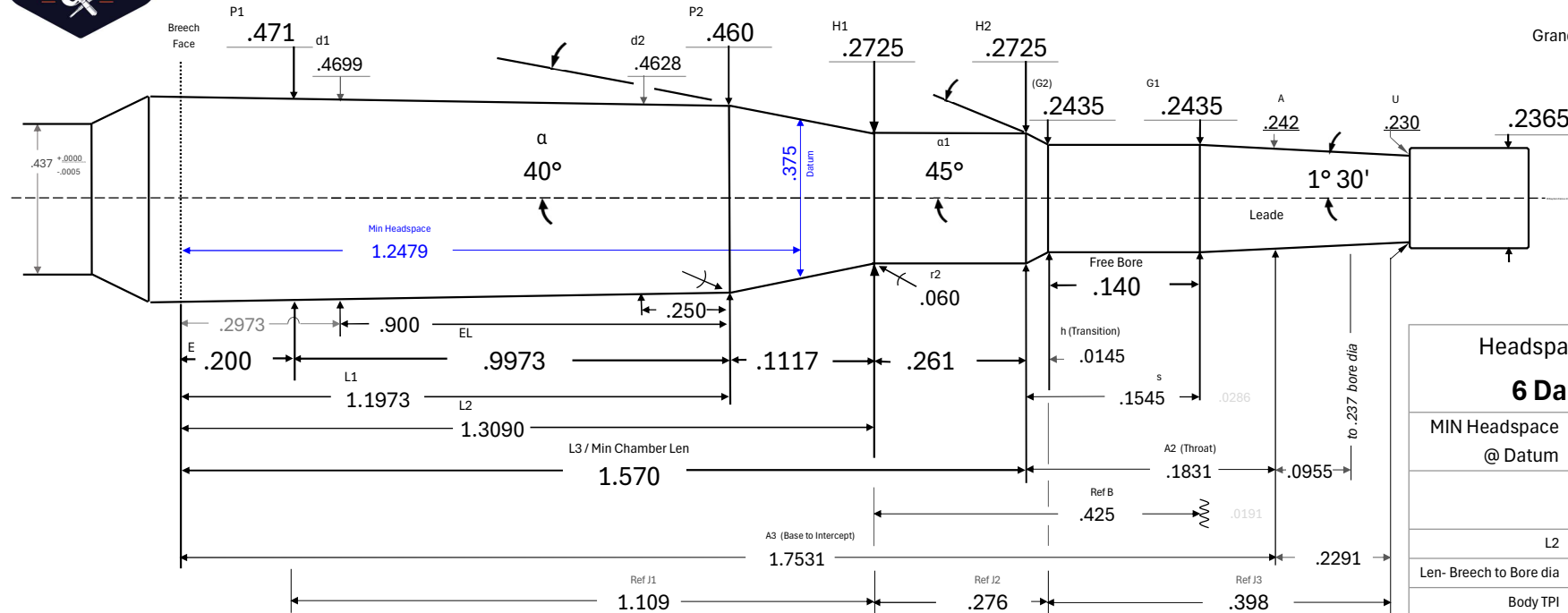


CB5B9E

2025-04-22

Grand Blanc, MI 48439

6 Dasher



Rev 4/22/25: Shoulder dia changed to .460 (from .461)

Headspace Gage:	
6 Dasher	
MIN Headspace	1.2479
@ Datum	.3750
L2	1.3089 77
Len- Breech to Bore dia	1.8486 12
Body TPI	.0110 3
Ref V	.443
Ref T	.410
Breech Face Dia	.4732
~Chamber Vol in³	.2167 66
Drawn:	Ray Gross
SD	2025-10-16
Dia Tolerance	+ .001 / -.000
Length Tolerance	+ .005 / -.000
Angle Tolerance	± 0° 15'
Tolerances apply to the dimensions shown in large font. Dimensions shown in the smaller fonts are for internal use and provided for reference.	
Print is not to scale	
Reamer Blank	6BR
Min Working Len	2.850

.001
.034