



Standard Inventory Item

458 SOCOM CIP



Print

540193

2020-04-21

Revision

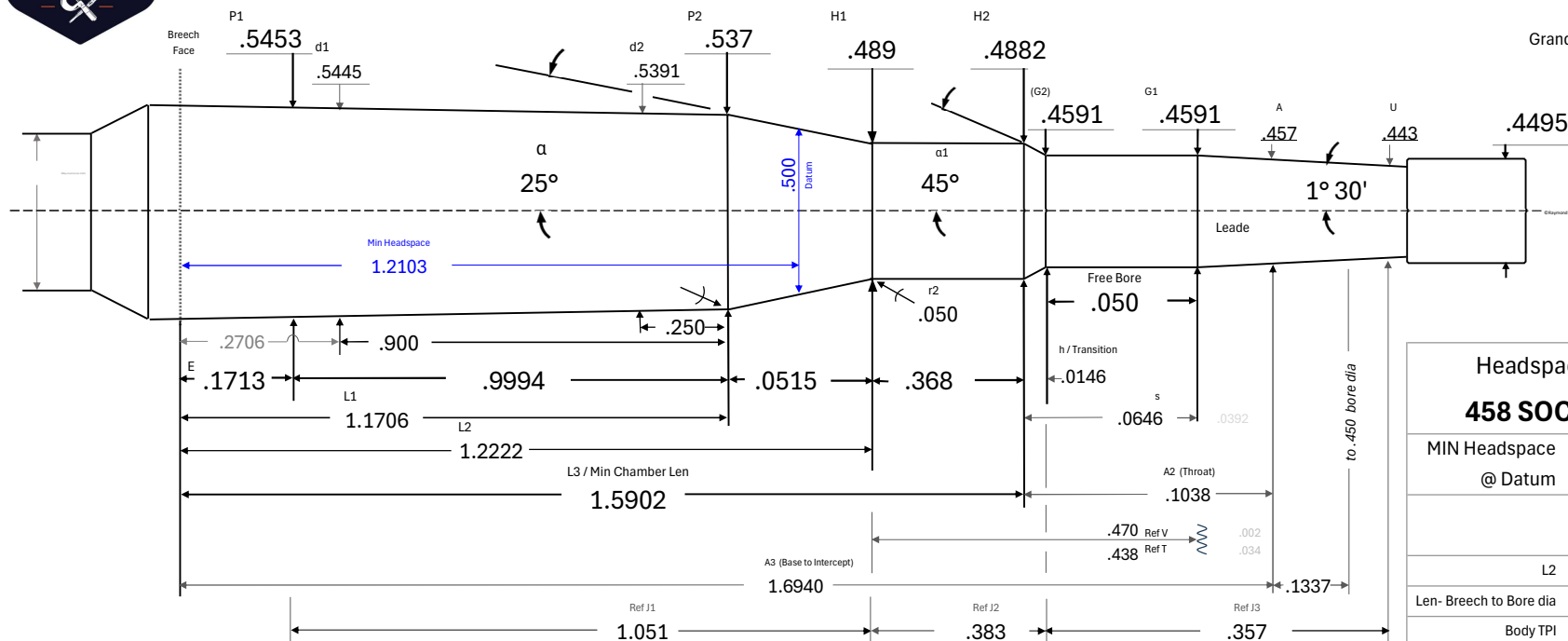
2021-11-09

Manson Reamers

Contact us at:
support@mansonreamers.com
(810) 953-0732

8200 Embury Rd
Suite 1
Grand Blanc, MI 48439

458 SOCOM CIP



Translation of CIP specification (Note: L1, L2 & h dimensions have been recalculated to higher precision) 2025/08/11

Headspace Gage:

458 SOCOM CIP

MIN Headspace	1.2103
@ Datum	.5000

L2	1.2221 5
Len- Breech to Bore dia	1.8276 25
Body TPI	.0082 73
Neck Taper per Side	00° 03' 40.67"
A1	.039
Ref B	.454
Dia @ .200 line	.545
~Chamber Vol in ³	.2806 04
Drawn:	Ray Gross
SD	2025-08-11
Dia Tolerance	+.001 / -.000
Length Tolerance	+.005 / -.000
Angle Tolerance	± 0° 15'
Tolerances apply to the dimensions shown in large font. Dimensions shown in the smaller fonts are for internal use and provided for reference.	
Print is not to scale	
Reamer Blank	Lg Pist
Min Working Len	2.830

458 SOCOM CIP

458 SOCOM CIP