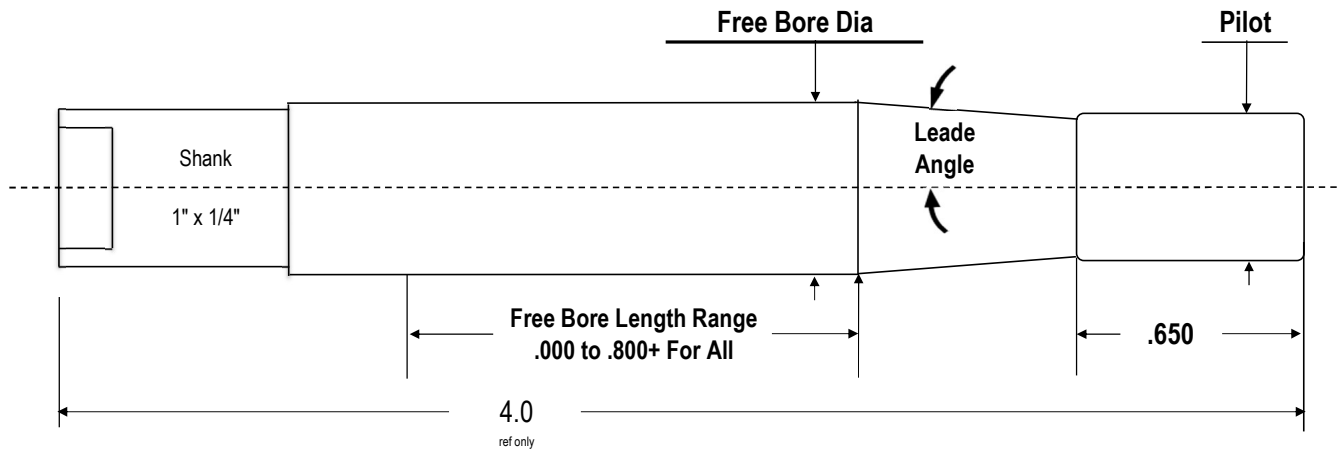




MansonReamers.com
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Throater Dimensions



Caliber	Free Bore Dia	Leade Angle	Pilot Dia
17 Cal	.1725	1° 30'	.1675
20 Cal	.2045	1° 30'	.1995
22 Rimfire	.224	1° 30'	.2160
22 Center Fire	.2245	1° 30'	.2185
6mm / .243 Cal	.2435	1° 30'	.2365
25 Cal	.2575	1° 30'	.2495
6.5mm / .264 Cal	.2645	1° 30'	.2555
27 Cal	.2775	1° 30'	.2695
7mm / .284	.2845	1° 30'	.2765
30 Cal	.3085	1° 30'	.2995
303 Cal	.313	1° 30'	.3025
8mm	.3235	1° 30'	.3125
338 Cal	.3385	1° 30'	.3295
348 Cal	.3485	1° 30'	.3395

Caliber	Free Bore Dia	Leade Angle	Pilot Dia
35 Pistol	.357	2° 30'	.3455
35 Rifle / 358 Cal	.3585	1° 30'	.3495
9.3mm	.3675	1° 30'	.3535
375 Cal	.376	1° 30'	.3655
40 Pistol / 10mm	.4025	1° 30'	.3890
40 Rifle	.4105	1° 30'	.3995
416 Cal	.4165	1° 30'	.4075
44 Cal	.432	2°	.4165
45 Pistol	.4525	2° 30'	.4415
45 Rifle / 458 Cal	.4585	2° 30'	.4495
475 Cal	.4755	1° 30'	.4655
50 Pistol	.501	1° 30'	.4895
50 Rifle	.5115	1° 30'	.4995

Throater dimensions & pilot diameter may be customized for an additional charge

Tolerances

Dia +.0005 / -.000

Length +.005 / -.000

Angle +/- 15'

Drawing not to scale