



Standard Inventory Item

25 Creedmoor SAAMI

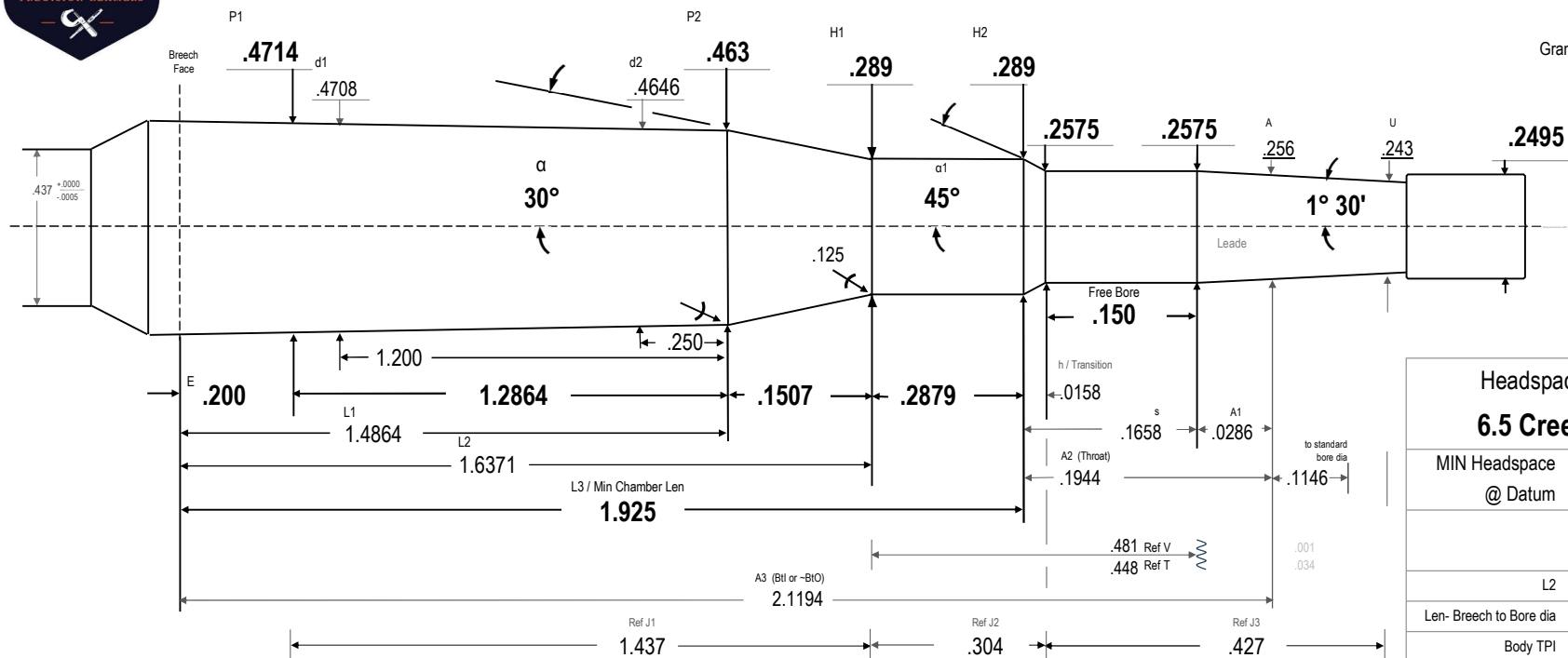
FC4451

1/19/2025

Manson Reamers

Contact us at:
support@mansonreamers.com
(810) 953-0732

8200 Embury Rd
Suite 1
Grand Blanc, MI 48439

25 Creedmoor SAAMI

SAAMI 2025 - Translated 2025.04.28

Note prior to SAAMI standarization (April 2025), Manson carried a version of the 25-6.5 Creedmoor with a .140 free bore and .290 neck dia

Headspace Gage:

6.5 Creedmoor

MIN Headspace	1.5410
@ Datum	.4000

L2 1.6371 29

Len- Breech to Bore dia 2.2339 58

Body TPI .0065 22

Ref B .463

Breech Face Dia .4727

-Chamber Vol in³ .2725 83

Drawn: Ray Gross

SD 2025-04-28

Dia Tolerance +.001 / -.000

Length Tolerance +.005 / -.000

Angle Tolerance ± 0° 15'

Tolerances apply to the dimensions shown in large font.
Dimensions shown in the smaller fonts are for internal use and provided for reference.

Print is not to scale

Reamer Blank 32C

Min Working Len 3.230

25 Creedmoor SAAMI**25 Creedmoor SAAMI**