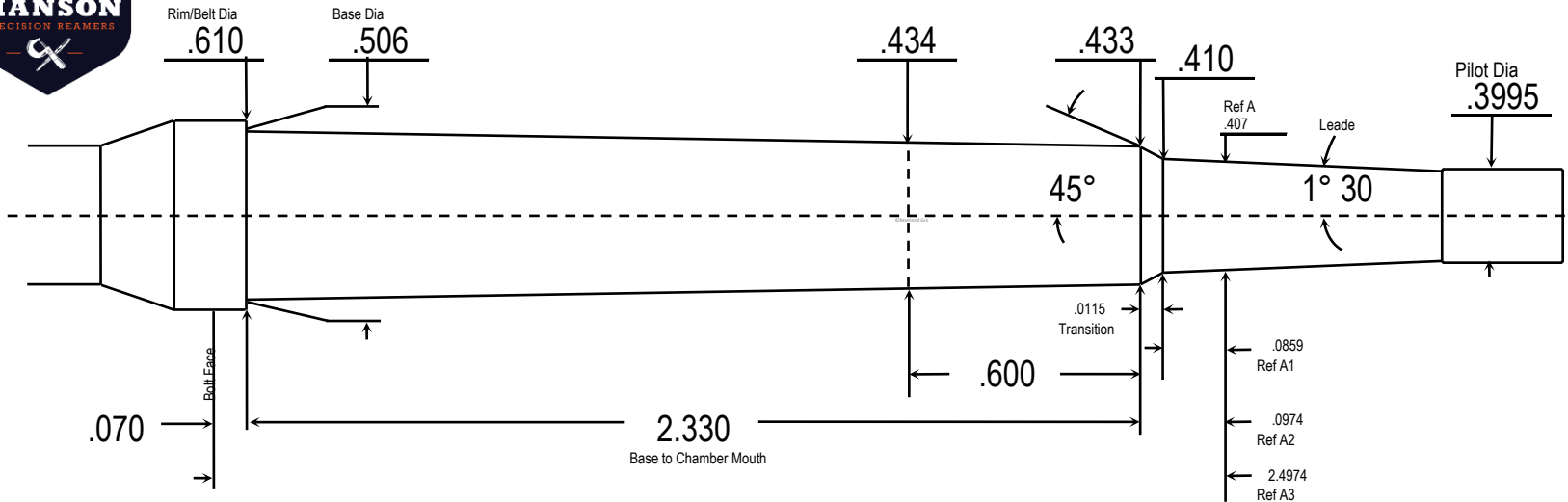




Manson Precision Reamers
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40-82 Sihouette Crossno

Standard 0
 Design Date Revision

D Crossno design, April 2004
 Revised, Large Body Version

Headspace Gage: 45-70 Govt	
MIN Headspace	.070
Gage Rim/Belt Dia	.608
Dia Tolerance	+.001/- .000
Length Tolerance	+.005/- .000
Angle Tolerance	+/- 10'
Body TPI	.0416
L1	1.800
L3	2.400
MAX BSL	.654
Transition Fwd	1.173
Min Blank Len	3.57
Drawn:	R Gross
Template	SWTT v1 4.5.22

40-82 Sihouette Crossno