



Standard - Made to Order

20 BR

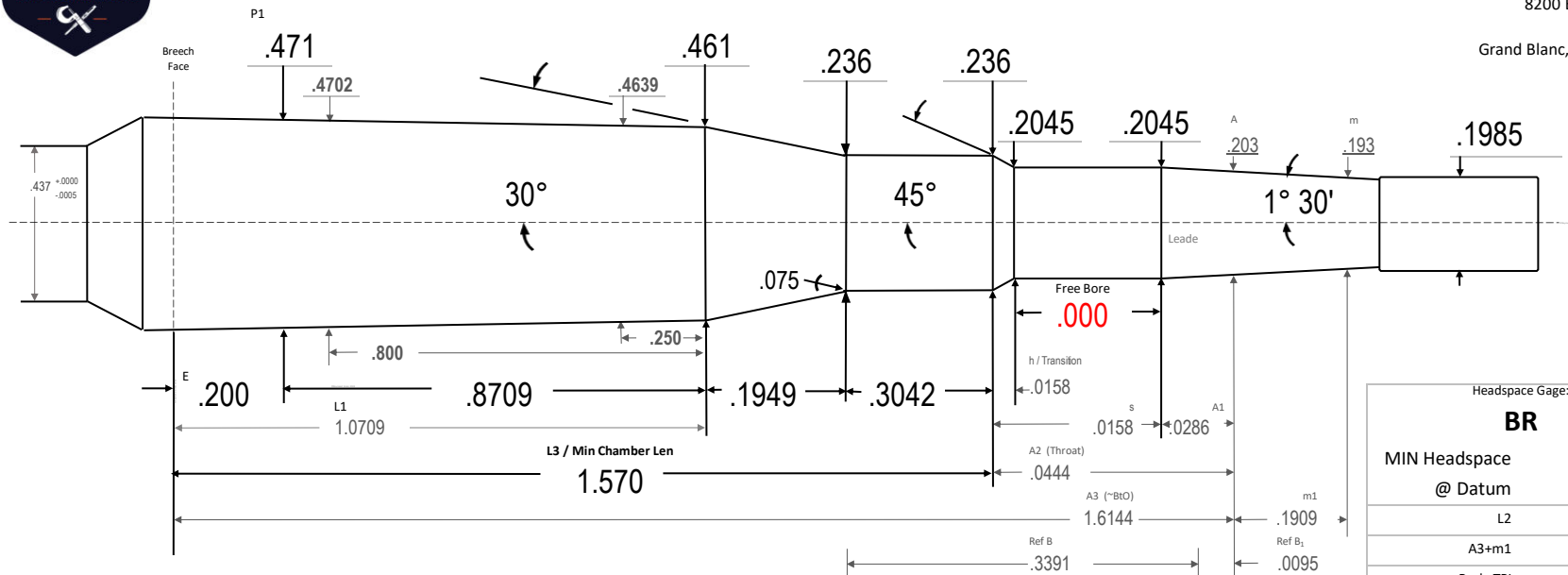
13FE4E

Manson Reamers

Contact us at:  
support@mansonreamers.com  
(810) 953-0732

8200 Embury Rd  
Suite 1  
Grand Blanc, MI 48439

20 BR



Uses standard BR gages.

Short throat/Zero free bore design suitable for virtually all current jacketed 20 caliber bullets. Most will require seating forward in the neck to reach the lands. Freebore can be added if seating well forward in the neck is desired.

No Turn neck. Neck diameter can be adjusted, depending on brass used.

| Headspace Gage:              |                |
|------------------------------|----------------|
| BR                           |                |
| MIN Headspace                | 1.167          |
| @ Datum                      | .350           |
| L2                           | 1.2657 27      |
| A3+m1                        | 1.8053 42      |
| Body TPI                     | .0114 83       |
| Breech Face Dia              | .4732 97       |
| ~Chamber Vol in <sup>3</sup> | .2027 9        |
| Drawn:                       | Ray Gross      |
| SD                           | 2024.01.13     |
| Template PTL                 | V10.2 24.01.10 |
| Dia Tolerance                |                |
| + .001 / - .000              |                |
| Length Tolerance             |                |
| + .005 / - .000              |                |
| Angle Tolerance              |                |
| + / - 15'                    |                |
| Use Reamer Blank             |                |
| 0                            |                |
| Print is not to scale        |                |



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