



Standard Inventory Item
6 BR

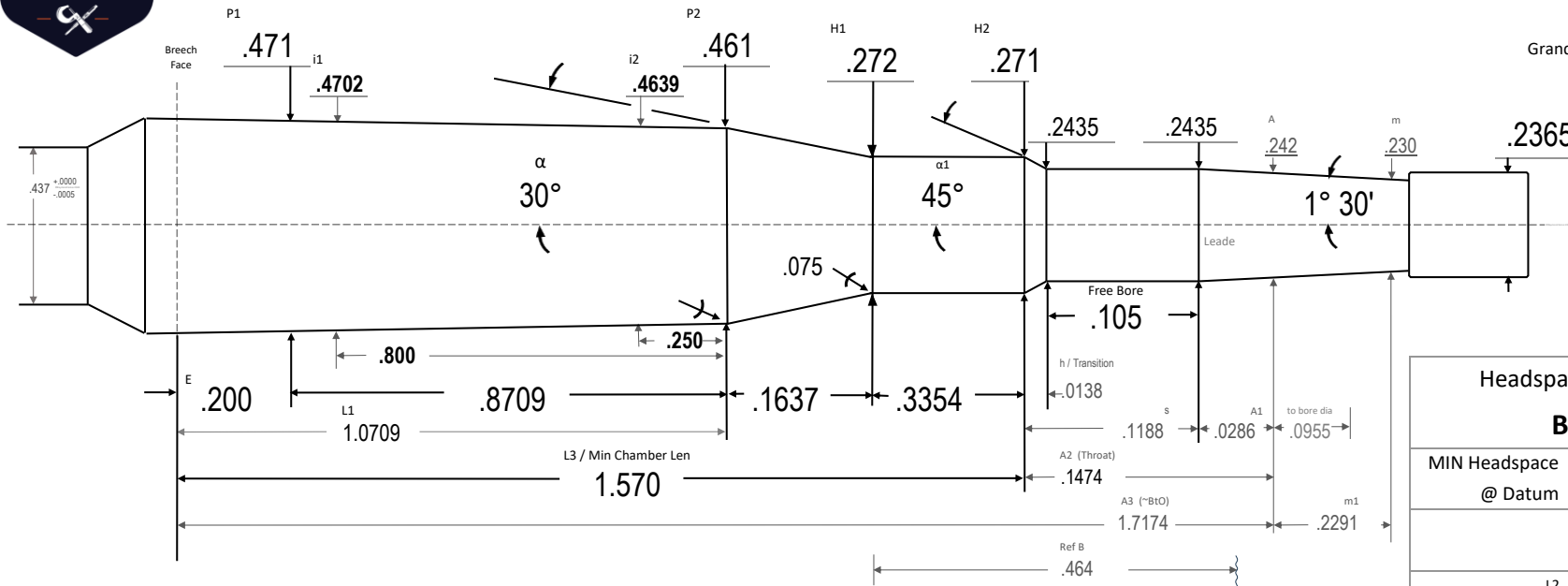
35DB5B Manson

Manson Reamers

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(810) 953-0732

6 BR

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.272 is a tight, no turn or light partial skim turn neck for Lapua & Alpha brass. No turn for recent lots of Peterson (ca 2021-2024)

D Manson design, upgrade of delisted SAAMI std. This chamber is well suited to the Berger, Hornady, Nosler and Sierra competition bullets in the 100- 108 gr range and the 115 DTAC. Some hunting bullets may need to be seated below the neck/shoulder junction. Lighter bullets can perform well when seated farther out in the neck.

This is essentially the 6 BR Norma, except the throat is about .007 longer than the Norma (when comparing 'A2' lengths). Other differences are well inside manufacturing tolerances.

Headspace Gage:

BR	
MIN Headspace	1.1670
@ Datum	.3500
L2	1.2345 5
Len- Breech to Bore dia	1.8128 62
Body TPI	.0114 83
Breech Face Dia	.4732 97
~Chamber Vol in ³	.2012 06
Drawn:	Ray Gross
SD	2024.09.19
Template PTL	V10.6 24.08.01
Dia Tolerance	+.001 / -.000
Length Tolerance	+.005 / -.000
Angle Tolerance	+/- 15'
Use Reamer Blank	6 BR
Print is not to scale	



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