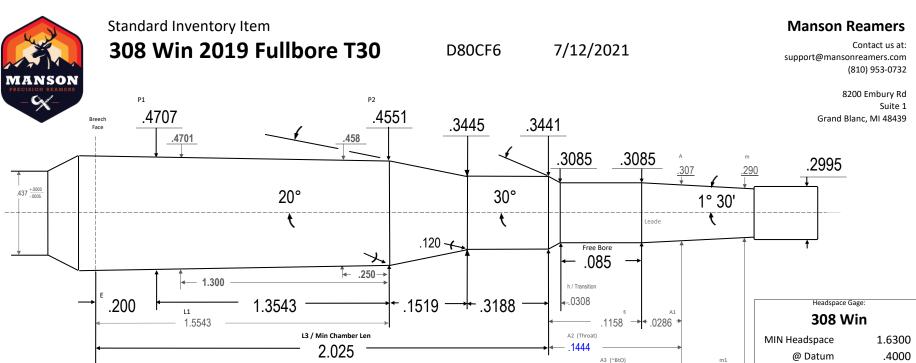
2.1694

Ref B .444 .3246



Updated version of 2011 Fullbore & 95 Palma reamers. Provides increased velocity and excellent accuracy with Sierra 2155 & 2156, Berger 155 Hybrid, 155 VLD and 155.5 Fullbore.

Due to the 30 degree transition, this chamber has the equivalent of .097 free bore vs a chamber using the standard 45 degree transition.

Travelling US competitors report using .080 to .100 fb to comply with Bisley rule 150, without issue. Free bore can also be extended .015-.020 to add an additional margin of comfort for those planning to travel to Bisley. We also offer a 'Plan B' companion throater, for this reamer that will lengthen the throat and additional .020, if needed to comply.

(The design free bore length of .085 is set to allow the Berger 155.5 to seat about 50% into the cartridge neck, depending on jump desired. Other Sierra, Lapua & Berger 155's have longer bearing surfaces lengths and would be more tolerant of a longer free bore).

*2/21/22- corrected the dates for Rev 0 & Rev 1 (previously both showed 8/14/2019)

308 Win	
MIN Headspace	1.6300
@ Datum	.4000
L2	1.7062 42
Len- Breech to Bore dia	2.3031 31
Body TPI	.0115 19
Breech Face Dia	.4730 04
~Chamber Vol i	n ³ .2821 05
Drawn:	Ray Gross
SD	2024.07.21
Template PTL	V10.5 24.07.11
Dia Tolerance	+.001/000
Length Tolerance	+.005/000
Angle Tolerance	+/- 15'
Use Reamer Blank	308 Win
Print is not to scale	