



Standard Inventory Item
300 AAC Blackout

B9FADA

01/17/2011

05/20/2022

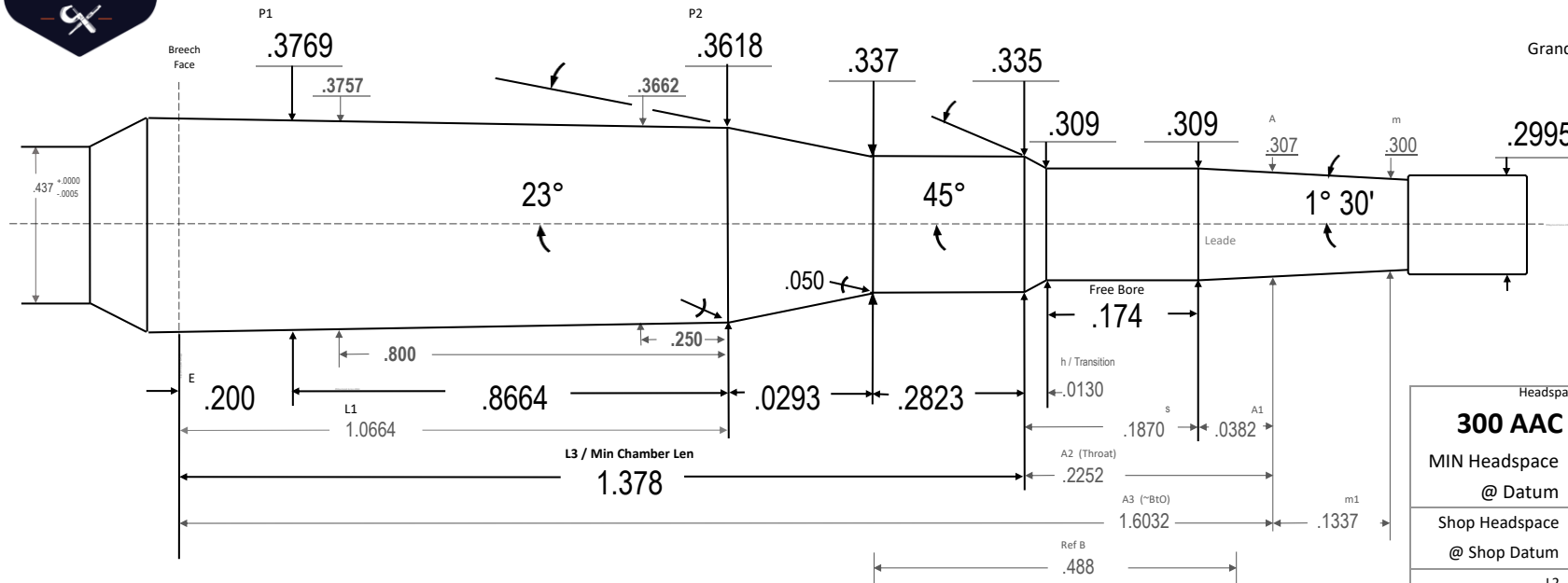
Revision

Manson Reamers

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300 AAC Blackout



SAAMI 2024 - Translated 2024.06.29

Note: 221 Rem Fireball headspace gages are commonly used to set headspace for the 300 BLK

Headspace Gage:	
300 AAC Blackout	
MIN Headspace	1.0789
@ Datum	.3512
Shop Headspace	1.1039
@ Shop Datum	.3300
L2	1.0956 27
A3+m1	1.7368 6
Body TPI	.0173 75
Breech Face Dia	.3803 75
~Chamber Vol in ³	.1181 8
Drawn:	Ray Gross
SD	2024.06.29
Template PTL	V10.4 24.06.08
Dia Tolerance	+.001/- .000
Length Tolerance	+.005/- .000
Angle Tolerance	+/- 15'
Use Reamer Blank	300 BO
Print is not to scale	



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