



Standard Inventory Item
30-06 Ack Imp

E8ABF6

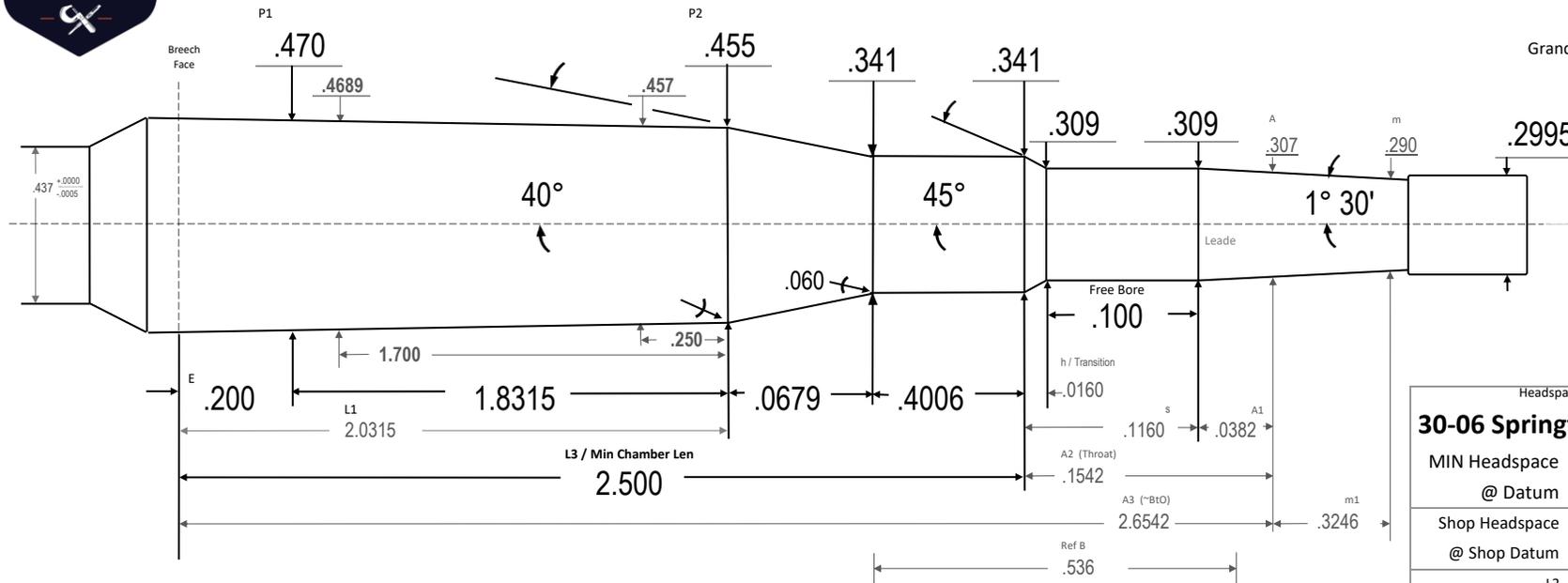
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Manson Reamers

Contact us at:
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 Suite 1
 Grand Blanc, MI 48439

30-06 Ack Imp



Standard Ackley conversion by D Manson

Headspace Gage:	
30-06 Springfield ACK GO	
MIN Headspace	2.0994
@ Datum	.3410
Shop Headspace	
@ Shop Datum	
L2	2.0994 49
Len- Breech to Bore dia	2.7878 48
Body TPI	.0081 9
Breech Face Dia	.4716 38
~Chamber Vol in ³	.3510 5
Drawn:	Ray Gross
SD	2024.07.21
Template PTL	V10.5 24.07.11
Dia Tolerance	+.001/- .000
Length Tolerance	+.005/- .000
Angle Tolerance	+/- 15'
Use Reamer Blank	30-06
Print is not to scale	



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