



Standard Inventory Item  
**7x57 Ackley Improved**

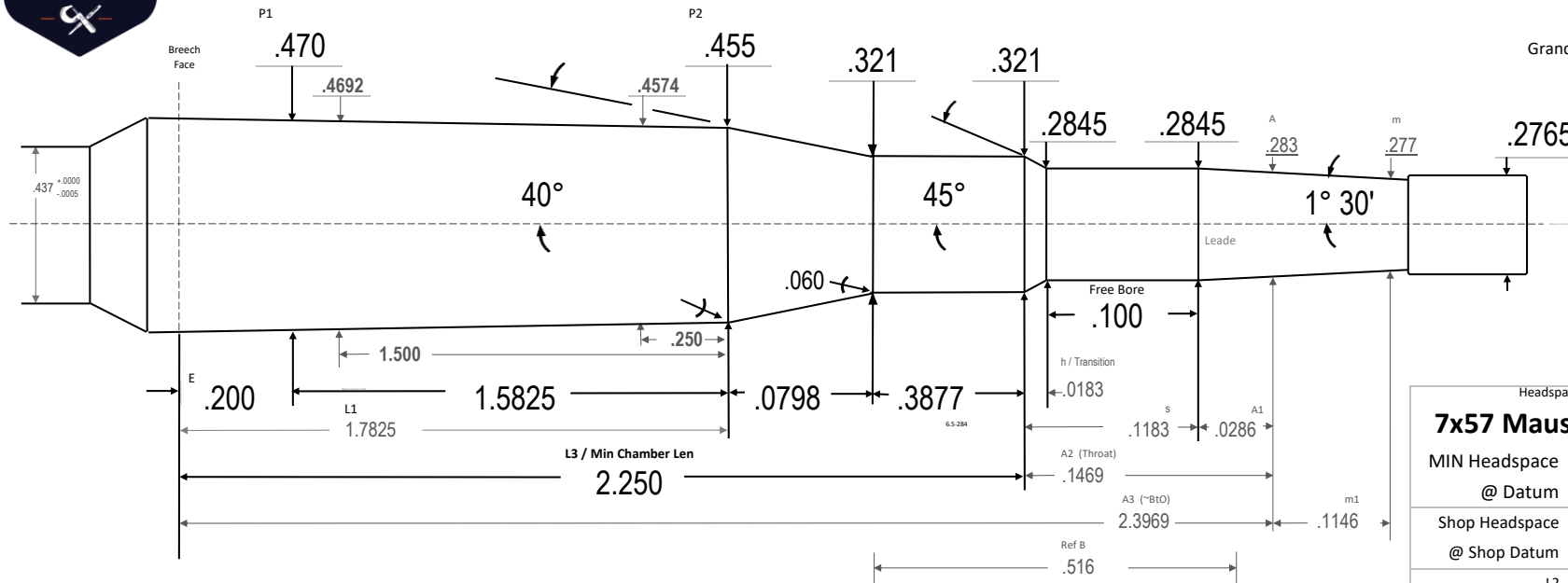
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**Manson Reamers**

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**7x57 Ackley Improved**



D Manson design. Standard Ackley conversion

Headspace Gage:	
<b>7x57 Mauser ACK GO</b>	
MIN Headspace	1.8623
@ Datum	.3210
Shop Headspace	1.7947
@ Shop Datum	.3750
L2	1.8623 42
A3+m1	2.5114 65
Body TPI	.0094 79
Breech Face Dia	.4718 96
~Chamber Vol in <sup>3</sup>	.3102 53
Drawn:	Ray Gross
SD	2024.06.07
Template PTL	V10.3 24.05.24
Dia Tolerance	+.001/- .000
Length Tolerance	+.005/- .000
Angle Tolerance	+/- 15'
Use Reamer Blank	280 AI
Print is not to scale	



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