



Standard Inventory Item
6 BR

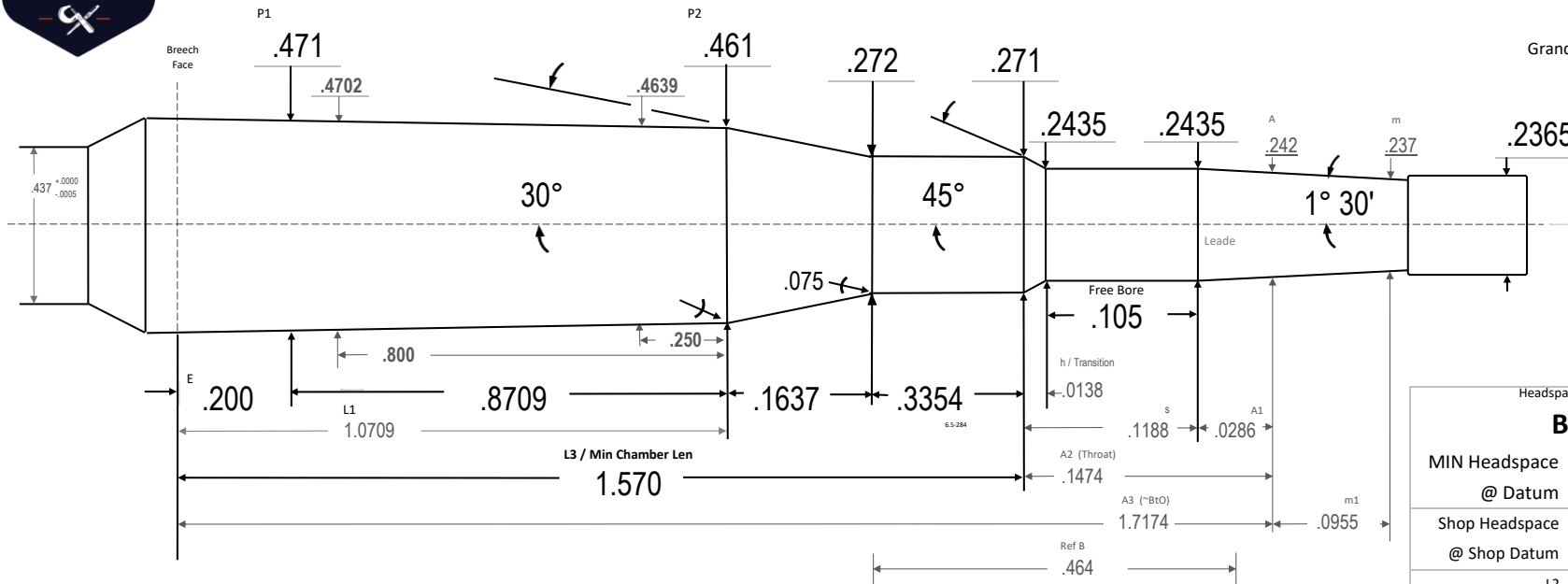
35DB5B Manson

Manson Reamers

Contact us at:
support@mansonreamers.com
(810) 953-0732

6 BR

8200 Embury Rd
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Grand Blanc, MI 48439



Headspace Gage:	
BR	
MIN Headspace	1.1670
@ Datum	.3500
Shop Headspace	1.1670
@ Shop Datum	.3500
L2	1.2345 5
A3+m1	1.8128 71
Body TPI	.0114 83
Breech Face Dia	.4732 97
~Chamber Vol in ³	.2012 06
Drawn:	Ray Gross
SD	2024.06.03
Template PTL	V10.3 24.05.24
Dia Tolerance	+.001/- .000
Length Tolerance	+.005/- .000
Angle Tolerance	+/- 15'
Use Reamer Blank	6 BR
Print is not to scale	

.272 is a tight, no turn or light partial skim turn neck for Lapua & Alpha brass. No turn for recent lots of Peterson (ca 2021-2024)

D Manson design, upgrade of delisted SAAMI std. This chamber is well suited to the Berger, Hornady, Nosler and Sierra competition bullets in the 100- 108 gr range and the 115 DTAC. Some hunting bullets may need to be seated below the neck/shoulder junction. Lighter bullets can perform well when seated farther out in the neck.



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