



Standard Inventory Item

280 Ackley Improved SAAMI

53E49D

2/1/2008

5/5/2022

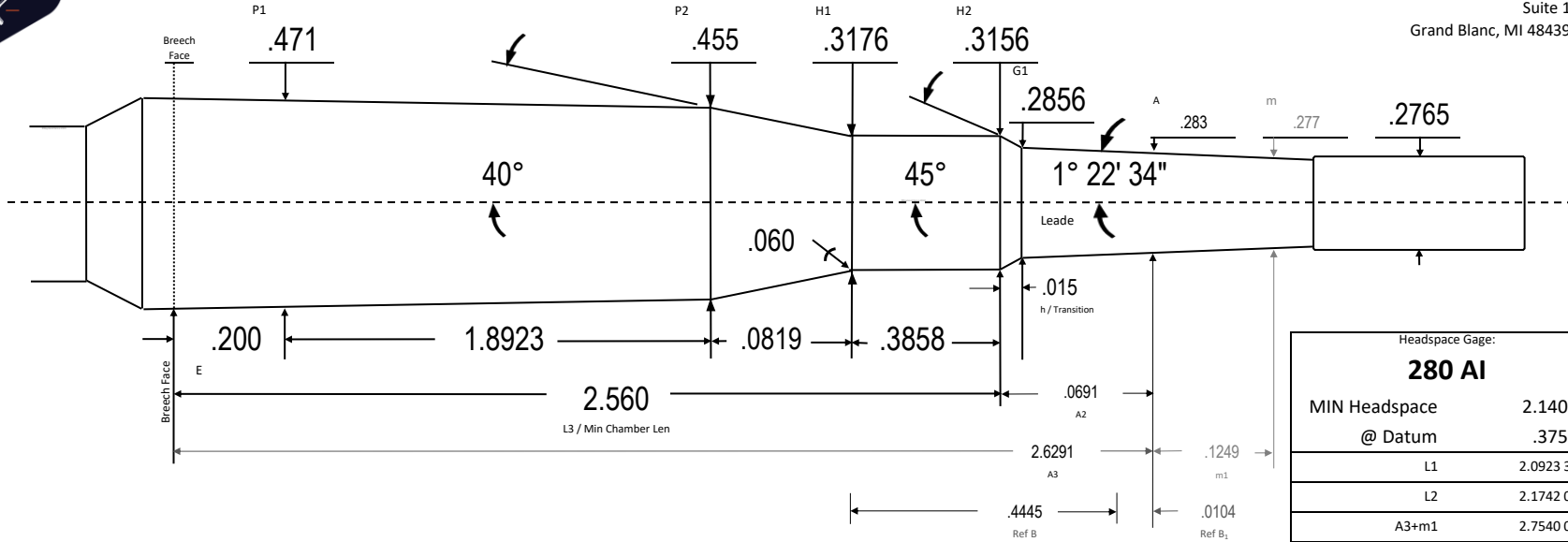
Revision

Manson Reamers

Contact us at:
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(810) 953-0732

8200 Embury Rd
Suite 1
Grand Blanc, MI 48439

280 Ackley Improved SAAMI



Verified SAAMI 2024 24.04.22rg

Headspace Gage:	
280 AI	
MIN Headspace	2.1400
@ Datum	.3750
L1	2.0923 32
L2	2.1742 03
A3+m1	2.7540 00
Body TPI	.0084 57
Breech Face Dia	.4726 91
~Chamber Vol in ³	.3633 04
Drawn:	Ray Gross
SD	2024.06.07
Template TT	V10.3 24.05.24
Dia Tolerance	+ .001/- .000
Length Tolerance	+ .005/- .000
Angle Tolerance	+/- 15'
Use Reamer Blank	280 AI
Print is not to scale	



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