



Standard Inventory Item  
257 Roberts

ED034B

5/29/1979

5/02/2022

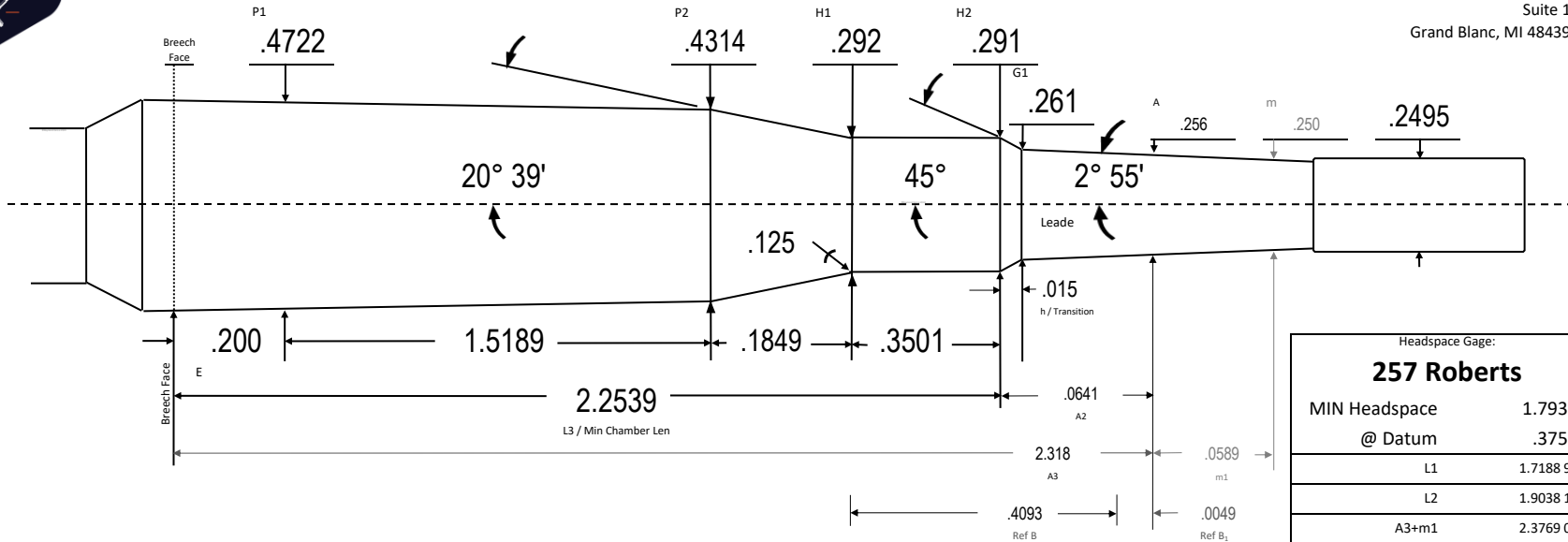
Revision

Manson Reamers

Contact us at:  
support@mansonreamers.com  
(810) 953-0732

8200 Embury Rd  
Suite 1  
Grand Blanc, MI 48439

257 Roberts



Verified SAAMI 2024 24.04.18rg

Often headspaced with the SAAMI 7x57 Mauser GO and NO GO gages. SAAMI 257 Roberts is 1.7937 @ .375 and the 7x57 is 1.7947 @ .375 (Note that CIP 7x57 gages should NOT be used).

Reamers dated prior to 01/24 had a 2° 30' leade angle

Headspace Gage:	
<b>257 Roberts</b>	
MIN Headspace	1.7937
@ Datum	.3750
L1	1.7188 92
L2	1.9038 17
A3+m1	2.3769 00
Body TPI	.0268 71
Breech Face Dia	.4775 74
~Chamber Vol in <sup>3</sup>	.2983 22
Drawn:	Ray Gross
SD	2024.06.07
Template TT	V10.3 24.05.24
Dia Tolerance	+ .001/- .000
Length Tolerance	+ .005/- .000
Angle Tolerance	+/- 15'
Use Reamer Blank	257 Rob
Print is not to scale	



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