



Standard Inventory Item
257 Roberts Ackley Imp

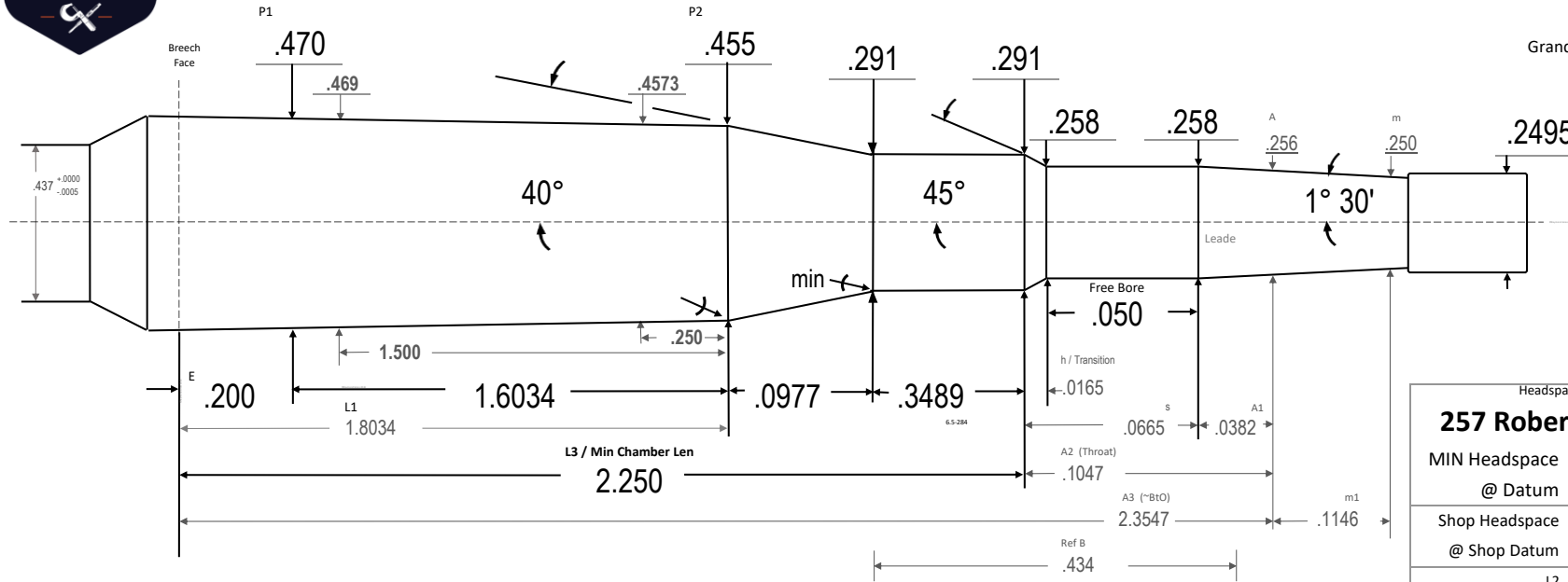
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Manson Reamers

Contact us at:
 support@mansonreamers.com
 (810) 953-0732

8200 Embury Rd
 Suite 1
 Grand Blanc, MI 48439

257 Roberts Ackley Imp



Standard Ackley conversion of 257 Roberts. D Manson design.

Headspace Gage:	
257 Roberts ACK GO	
MIN Headspace	1.9011
@ Datum	.2910
Shop Headspace	1.7937
@ Shop Datum	.3750
L2	1.9011 44
A3+m1	2.4692 65
Body TPI	.0093 55
Breech Face Dia	.4718 71
~Chamber Vol in ³	.3150 86
Drawn:	Ray Gross
SD	2024.06.09
Template PTL	V10.4 24.06.08
Dia Tolerance	+.001/- .000
Length Tolerance	+.005/- .000
Angle Tolerance	+/- 15'
Use Reamer Blank	257 AI
Print is not to scale	



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