



Standard Inventory Item
223 Rem Ack Imp

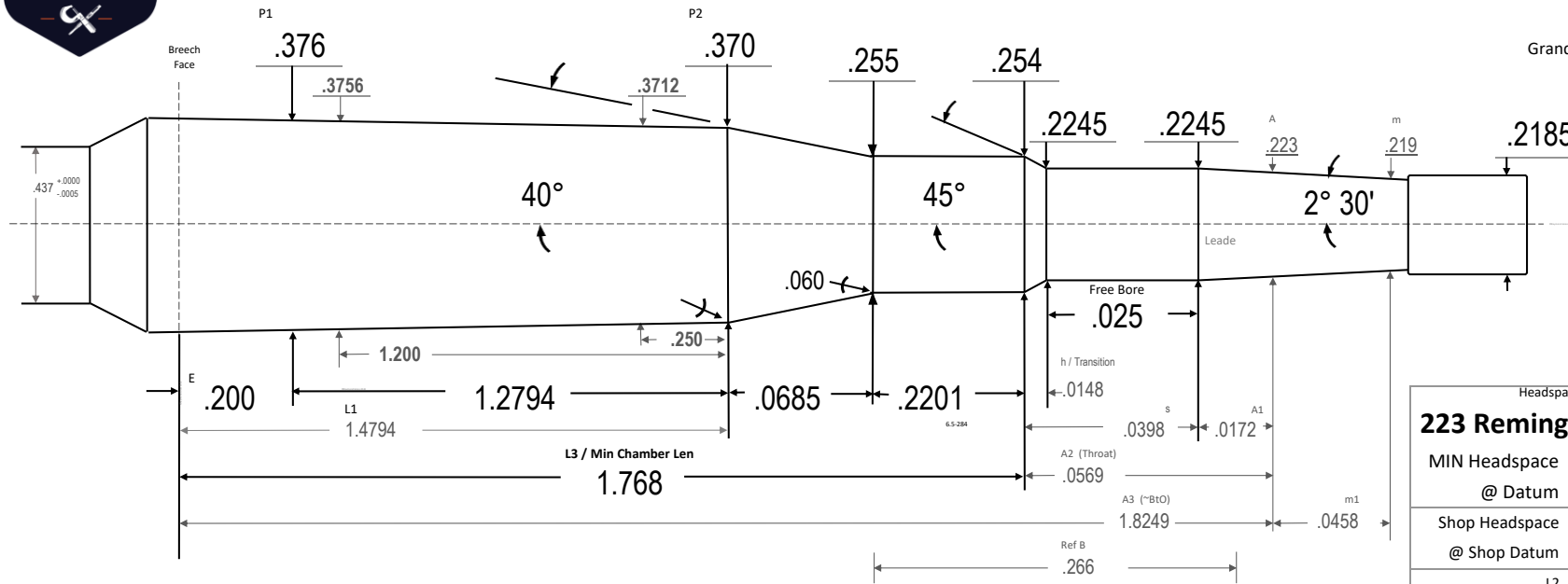
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Manson Reamers

Contact us at:
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Dave Manson Design; note P1 dia is smaller than the SAAMI .3769 for 223 Rem

For heavier bullets, 75-90 grn, see '223 Rem AI Heavy' print.

Headspace Gage:	
223 Remington ACK GO	
MIN Headspace	1.5479
@ Datum	.2550
Shop Headspace	1.4636
@ Shop Datum	.3300
L2	1.5479 44
A3+m1	1.8707 08
Body TPI	.0046 9
Breech Face Dia	.3769 38
~Chamber Vol in ³	.1673 83
Drawn:	Ray Gross
SD	2024.06.08
Template PTL	V10.3 24.05.24
Dia Tolerance	+.001/-0.000
Length Tolerance	+.005/-0.000
Angle Tolerance	+/- 15'
Use Reamer Blank	223 Rem
Print is not to scale	



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