



Standard Inventory Item
222 Rem Mag

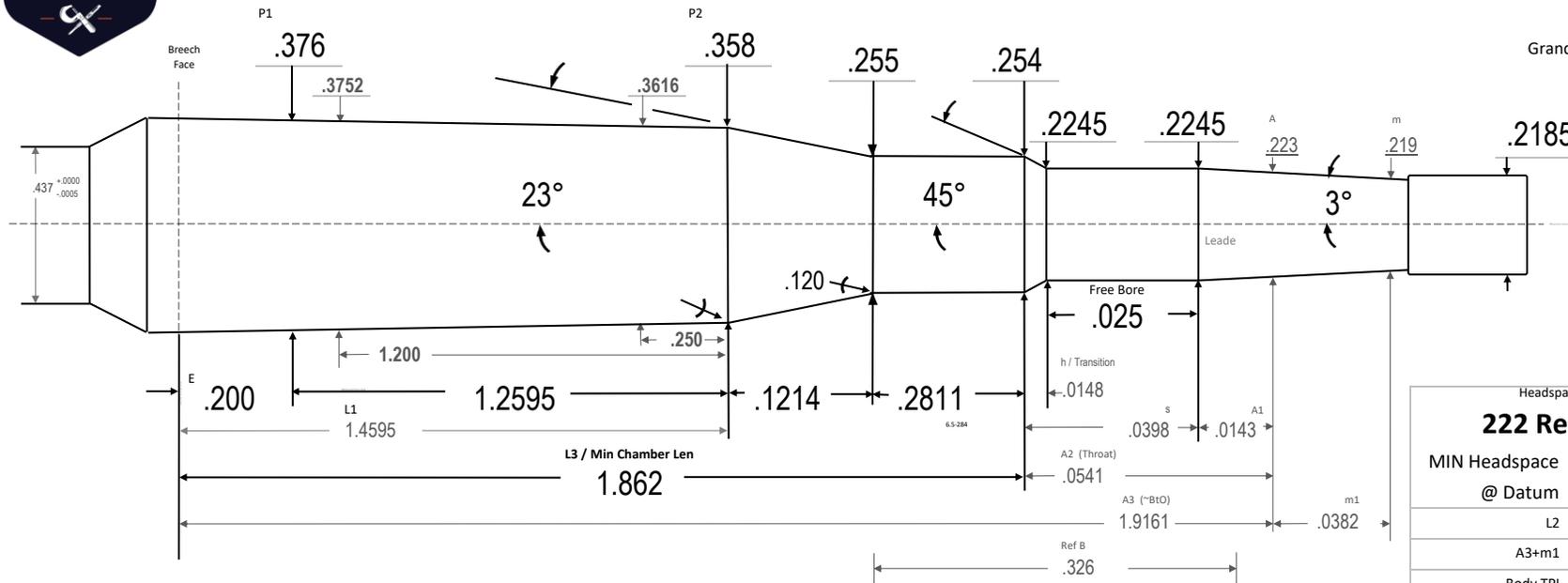
7869C9 Manson

Manson Reamers

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222 Rem Mag



Dave Manson design with base slightly tighter than SAAMI and throat is modified to allow use of a wider range of bullets. (std SAAMI is .3763 @ .200 line, throat is .224x.025fb w/ 3° 10' 36" leade)

Headspace Gage:	
222 Rem Mag	
MIN Headspace	1.4925
@ Datum	.3300
L2	1.5808 44
A3+m1	1.9542 62
Body TPI	.0142 62
Breech Face Dia	.3788 52
~Chamber Vol in ³	.1646 92
Drawn:	Ray Gross
SD	2024.05.24
Template PTL	V10.3 24.05.24
Dia Tolerance	+ .001 / - .000
Length Tolerance	+ .005 / - .000
Angle Tolerance	+ / - 15'
Use Reamer Blank	223 Rem
Print is not to scale	



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