



Standard Inventory Item
220 Swift AI

88D94B

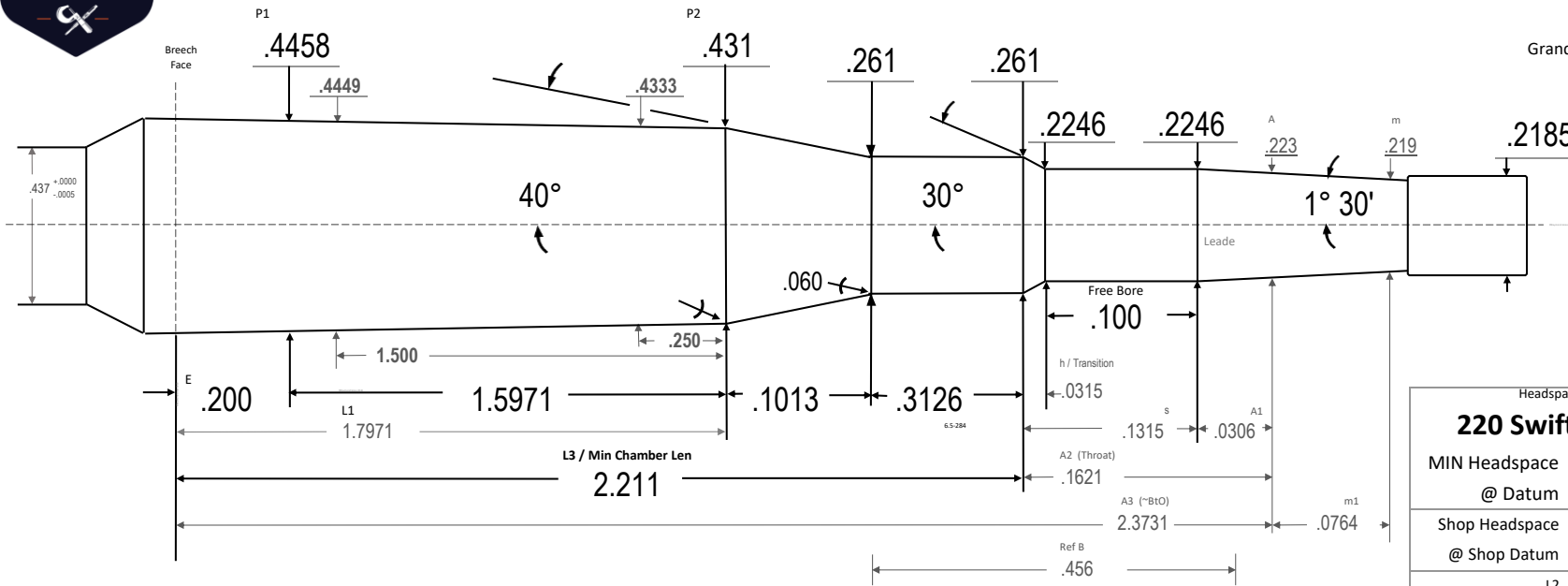
2/1/2024

Manson Reamers

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Standard Ackley conversion by D Manson. Throat to suit Hornady 88 ELD & 90 Atips seated about 3/4 of the way down the neck and Berger 90 gr VLD seated about 2/3 down neck (or more depending on jump).

Headspace Gage:	
220 Swift ACK GO	
MIN Headspace	1.8984
@ Datum	.2610
Shop Headspace	1.8125
@ Shop Datum	.3300
L2	1.8983 88
A3+m1	2.4494 77
Body TPI	.0092 67
Breech Face Dia	.4476 53
~Chamber Vol in ³	.2821 66
Drawn:	Ray Gross
SD	2024.06.08
Template PTL	V10.4 24.06.08
Dia Tolerance	+.001/-0.000
Length Tolerance	+.005/-0.000
Angle Tolerance	+/- 15'
Use Reamer Blank	0
Print is not to scale	



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