



Standard Inventory Item

# 204 Ruger

CA6F3C

06/23/2004

04/24/2023

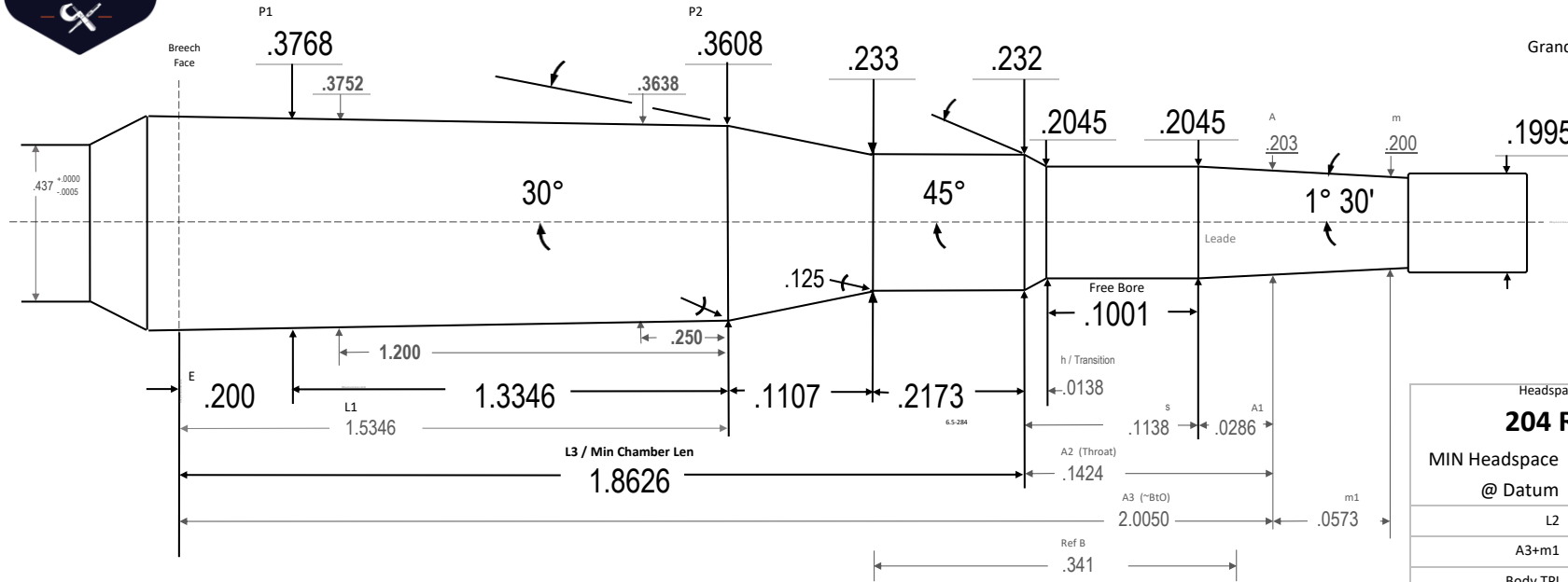
Revision

**Manson Reamers**

Contact us at:  
support@mansonreamers.com  
(810) 953-0732

8200 Embury Rd  
Suite 1  
Grand Blanc, MI 48439

204 Ruger



SAAMI 2024 - Translated 2024.05.24

Headspace Gage:	
204 Ruger	
MIN Headspace	1.5613
@ Datum	.3300
L2	1.6453 04
A3+m1	2.0622 83
Body TPI	.012
Breech Face Dia	.3792
~Chamber Vol in <sup>3</sup>	.1728 15
Drawn:	Ray Gross
SD	2024.05.24
Template PTL	V10.3 24.05.24
Dia Tolerance	+ .001/- .000
Length Tolerance	+ .005/- .000
Angle Tolerance	+/- 15'
Use Reamer Blank	0
Print is not to scale	



204 Ruger

204 Ruger